



USER INSTRUCTIONS

WARNING - Firearms training is inherently dangerous. Users of BarrelBlok™ assume all risks and liabilities from the use of this product. BarrelBlok™ is not responsible for unsafe or negligent use of this product. Follow the instructions below for proper insertion of BarrelBlok™ into your firearm and MagBlok™ into your magazines. Treat all firearms, including those with BarrelBlok™ installed, as if they were loaded. Keep all firearms pointed in a safe direction at all times.

BarrelBlok™ is a two-part safety and training device that makes your firearm and magazines safe for training. It prevents a cartridge from being chambered while maintaining the mechanical functionality of the slide without slide-lock. With BarrelBlok™ properly inserted, it serves as a visual indicator that the firearm is safe. The tip can be trimmed to the desired length for proper draw height from the holster.

INSERTION INSTRUCTIONS



1. Remove the magazine from the firearms and remove all ammunition.

CAUTION - Visually and tactilely ensure both the firearm and all magazines are **SAFE, CLEAR** and **EMPTY**.

2. Make sure the BarrelBlok™ you are inserting into your firearm is the **SAME** caliber as the firearm itself. The caliber of the BarrelBlok™ is indicated on the side of the chamber plug.

WARNING - **DO NOT** use a BarrelBlok™ that is not the same caliber as your firearm. Using a BarrelBlok™ that is **NOT** the same caliber as the firearm you are inserting it into is **DANGEROUS!**

CAUTION - It is recommended that BarrelBlok™ be inserted into a clean firearm.



3. With the slide locked to the rear, guide the BarrelBlok™ into the chamber through the ejection port. If the BarrelBlok™ hangs up on the inside of the chamber due to the insertion angle, remove and slightly bend the tip to aid in insertion.

IMPORTANT - The chamber diameter can vary slightly between firearm makes and models. If BarrelBlok™ does not fit all the way into the chamber, **DO NOT** force it into the chamber. The size of the chamber plug needs to be slightly reduced. The easiest way to do this is with fine sandpaper, a metal file or an emery board. Carefully and lightly sand the chamber plug to reduce the size of the chamber plug until it fits inside the chamber.



4. Once inserted through the chamber into the bore, push BarrelBlok™ as far as you can into the chamber by hand and then slowly release the slide forward and into battery. The Out-of-Battery Indicator may prevent the slide from going into battery. If this happens, heel the slide with the palm of your hand to push the slide into battery. Now the BarrelBlok™ is properly inserted into your firearm.



5. Trim the tip of the BarrelBlok™ with a knife so that approximately 1" is protruding from the muzzle. Each indentation is 1/2" in length.

CAUTION - You may want to mark which indentation to cut at, remove the BarrelBlok™ from the fire firearm, and trim to the desired length.



6. Insert MagBlok™ into each empty magazine. Insert just like you would a regular cartridge.

NOTE - MagBlok™ is designed to fit snugly into most magazines.

7. Make sure the channel (groove) is pointing in the same direction as the opening in the top of the magazine. The top edges of the MagBlok™ should be aligned with the flanges on top of the magazine.

8. With the BarrelBlok™ inserted into the chamber, lock the slide to the rear. Insert a magazine with a properly installed MagBlok™ into the firearm. Slowly release the slide and make sure it does not try to chamber the MagBlok™. Manipulate the slide back and forth several times to ensure the slide moves freely.

WARNING - **DO NOT** use MagBlok™ in a firearm without a BarrelBlok™ properly inserted!



Your firearm is now safe and ready to use for your dry-fire training exercises!

REMOVAL INSTRUCTIONS

1. To remove the BarrelBlok™ from the firearm, remove the magazine from firearm and lock slide to rear.

2. Firmly hold firearm with muzzle pointing straight up.

3. Firmly tap the tip of the BarrelBlok™ until it unseats from the chamber and falls into the ejection port. Reach into the ejection port and remove BarrelBlok™ from your firearm.

NOTE - If the chamber plug falls down into the magazine well, push the BarrelBlok™ back into the chamber half way, then twist the tip protruding from the muzzle 1/2 turn in either direction, then tap it back down into the ejection port.

4. To remove the MagBlok™ from the magazine, push down on either edge of the channel so that it rotates past the edge of the flange.

5. Remove the MagBlok™ as you would a regular cartridge.

NOTE - MagBlok™ is designed to fit snugly into the magazine. Using a mechanical means, such as a knife or small screwdriver, to remove MagBlok™ from the magazine may be necessary.

IMPORTANT - If BarrelBlok™ gets stuck in the chamber, carefully tap the tip of the BarrelBlok™ against a hard surface to dislodge. If this does not work, hold the firearm with the muzzle pointing up and place a few drops of gun oil down the bore. Allow to sit for a few minutes and then repeat the removal process.

WARNING - The BarrelBlok™ composite material is sensitive to **HIGH HEAT**. **DO NOT** insert BarrelBlok™ into a firearm that is still hot from live-fire training. Wait for the barrel to cool sufficiently before inserting.

WARNING - When using BarrelBlok™, exercise caution to insure the tip protruding from the muzzle **DOES NOT** cause injury to the eyes, face or any other part of the body.

WARNING - The MagBlok™ parts are small and can present a choking hazard for children under the age of 5. Keep all parts of this product away from children under the age of 5.

WARNING:
CHOKING HAZARD: Small parts.
Keep away from children under 5 years.

For more information and instructional videos on BarrelBlok™ visit

www.BlokSafety.com